



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	837	2756A 2	CYLINDER BLOCK AND CRANK	1		
2	21	28481A 1	CHECK VALVE ASSEMBLY, CRA	1		
3	19	56688	WELCH PLUG, CYLINDER BLO	1		
4	16	33526	STUD, BLOCK AND CRANKCAS	6		
5	16	21723	STUD, CARBURETOR MOUNTI	2		
6	17	21438	PIN, DOWEL - CRANKCASE TO	2		
7	22	32802	PLUG, PIPE - CYLINDER BLOCK	1		
8	22	25885	ELBOW, TELL TALE - CYLINDER	1		
9	10	31294	SCREW, CRANKCASE TO CYLIND	8		
10	10	24624	SCREW, CRANKCASE TO CYLIND	2		
11	11	46887	NUT, CRANKCASE FASTENING S	10		
12	10	26801	SCREW, MAIN BEARING LOCKIN	1		
13	14	20091	TAB WASHER, MAIN BEARING LI	1		
14	15	31412A 1	SHIM, UPPER HOUSING TO CYLI	AR		
15	1132	2400A 1	BEARING HOUSING ASSEMBLY,	1	SERIAL 00000000-02721150	
15	1141	3971A 1	BEARING HOUSING ASSEMBLY,	1	SERIAL #2810637 AND UP	
16	30	20861	BEARING, BALL - UPPER BEAR	1		
17	31	31410	BEARING, ROLLER - UPPER BE	1		
18	26	31411	OIL SEAL, UPPER BEARING HC	1	SERIAL 00000000-02721150	
18	26	56741	OIL SEAL, UPPER BEARING HC	1	SERIAL 02810637-09999999	
19	25	20863	"O" RING, UPPER BEARING HC	1		4
20	54	34598	CLAMP, HOLD DOWN RING	2	SERIAL #2721150 AND BELOW	
21	10	36205	SCREW, RING CLAMP TO BEAF	4	SERIAL #2721150 AND BELOW	
22	24	34731	SPRING, RING CLAMP SCREW	4	SERIAL #2721150 AND BELOW	
23	10	28707	SCREW, UPPER BEARING HOUS	4		
24	27	31434	GASKET, TRANSFER PORT COVI	1		4
25		31430	COVER, TRANSFER PORT	1		
26	10	20665	SCREW, PORT COVER TO CYLIN	2	SERIAL #2721150 AND BELOW	
26	10	20720	SCREW, PORT COVER TO CYLIN	1	SERIAL #2721150 AND BELOW	
26	10	20665	SCREW, PORT COVER TO CYLIN	3	SERIAL #2810637 AND UP	
27	1019	2762	COVER, CYLINDER BLOCK	1	SERIAL 00000000-02721150	
27	1019	3944	COVER, CYLINDER BLOCK	1	SERIAL 02810637-09999999	
28	27	31436	GASKET, CYLINDER BLOCK TO C	1		4
29	10	31294	SCREW, CYL. BLOCK COVER TO	6	SERIAL #2721150 AND BELOW	
29	10	21091	SCREW, CYL. BLOCK COVER TO	6	SERIAL #2810637 AND UP	
30	11	46887	NUT, CYLINDER BLOCK COVER I	6		
31	27	46233	GASKET, CYLINDER BLOCK TO E	1		4
32		46235	PLATE, BAFFLE - EXHAUST MAN	1		
33	27	46233	GASKET, BAFFLE PLATE TO EXH	1		4
34		46172	COVER, EXHAUST MANIFOLD	1		
35	10	28668	SCREW, BAFFLE PLATE AND MA	2		